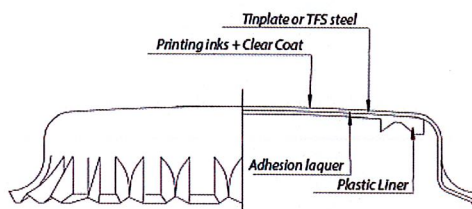


Certificate of Conformity for Crown caps (PVC-free liner)



Crown caps consist of Steel, (either tinplate or TFS), plastic liner, inside adhesion lacquer, outside clearcoat, printing inks and in some cases, depending on the decoration, white base coating on the non-contact side.

Steel used is according to EN10333 or EN10335. Plastic lining material is according to EU 10/2011 including all amendments up to 2017/752. Inside adhesion lacquer is used as inside protection of caps and complies with EU1935/2004 when applied under GMP (Good Manufacturing Practices).

Outside clearcoat (and white basecoat) is used on the non-contact side of crown caps and is in compliance with EU1935/2004 when applied according to GMP. Printing inks will allow compliance of the final product with existing legal provisions, when applied under GMP.

Crown caps manufactured by Finn-Korkki Oy are according to the German DIN norm 6099 and manufactured in keeping with EU 2023/2006 GMP. Crown caps manufactured by Finn-Korkki are also in compliance with EU1935/2004 and EU 10/2011 including amendments up to 2017/752.

Crown caps manufactured by Finn-Korkki Oy are intended to use with beer, carbonated soft drinks, juices, mineral water and other similar beverages. Generally, suitable for pasteurisation at 62°C for 20min and hot fill up to 85°C.

In all applications it is the customer's responsibility to verify the suitability for intended application by the customer's own tests.

FINN-KORKKI OY



Lauri Helander
Quality Manager